



MADE4STONE



Protective treatments

EPOXY PRIMER

Water-based treatment for natural stone to apply before the epoxy resin, to avoid the darkening of the cracks

EPOXY PRIMER is a water-based treatment specific to natural stone. The product can be used before applying epoxy resin on the slab. Thanks to its formula **EPOXY PRIMER** won't allow the resin to darken the crack and make it more visible. **EPOXY PRIMER** doesn't alter the adhesive properties of the resin and it also doesn't alter the look of the stone. The product also provides a slight water-repellent protection that will make honing operation easier.

BENEFITS	✓	It avoids the darkening of cracks caused by the epoxy resin
	✓	It provides water-repellent features
	✓	Water-based formula

USES	Suitable for indoor and outdoor application.
	Suitable for natural stone slabs before the epoxy resin is applied

COVERAGE	15/20 m ² /l depending on the absorption level of the material
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APPLICATION EQUIPMENT	Product application:
	Lambswool applicator, roller, cloth

APPLICATION STEPS	Surface preparation
	<ul style="list-style-type: none"> • Proceede to remove any dust or dirt on the surface • Do not apply EPOXY PRIMER on wet surfaces. Make sure to apply the treatment when the surface is as dry as possible. • Apply EPOXY PRIMER on surfaces with a superficial temperature between +5 and +40°C • Protect any areas of the surface not to be treated

Application

Before applying the product is necessary to take a preliminary test on an unexposed area or unused piece of material to check the product's suitability.

- On a clean and dry surface apply and distribute an even layer of product using the preferred tool. Apply the product thoroughly making sure to cover evenly the whole area.
- The material usually absorbs quickly the product with no residues. When applying **EPOXY PRIMER** on a less absorbing material the residues of the product can be easily removed with a dry and clean cloth. If the material is highly absorbing a second coat of product is recommended and it has to be applied immediately after the first application. Once 5-10 minutes from the application have passed remove any residues using a dry and clean cloth.

Resin Application

Wait 12 hours from the application of **EPOXY PRIMER** before proceeding with the resin application.

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100%



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INSTRUCTIONS AND GUIDELINES

- Do not apply on wet or humid surfaces
- Do not apply on overheated materials
- Apply on a surface with a temperature between +5 and +40° degrees
- Before applying the product to the whole surface, it is advisable to test a small, unexposed area or unused piece to check its suitability for use.

EQUIPMENT CLEANING

At the end of the application, the equipment used can be washed using water.

PHYSICAL-TECHNICAL DATA

Formula	Liquid
Color	Clear
Odor	Not scented
pH	11 ± 0,5
Specific gravity 20°C	1120 ± 10 g/l

STORAGE

Keep the container tightly closed and store in a cool, dry place.

SHELF LIFE

24 months in the original, sealed packaging, stored in a cool, dry place.

PACKAGING

5 l bottles – 4 bottles per box

SAFETY

When applying the product, always use suitable personal protective equipment and follow the product safety data sheet instructions with care.

Rev. 1.0 – 27/07/2023

This technical data sheet supersedes all previous versions. Always refer to the latest version of the data sheet, available on www.fabersurfacecare.com site. Faber Chimica reserves the right to update and/or modify the data and information contained in the datasheet.

The information in this data sheet is based on our wide experience in technical and operational research. In any case, you should always make a preliminary test to verify the suitability of the product for the intended use and the type of material on which it will be applied. The information and the suggestions can't be construed as a commitment or result in our responsibility as the product's conditions and method of use cannot be controlled by us. Therefore Faber Chimica Srl disclaims any liability concerning the use of such data and suggestions.

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